The FrameCo Corner Clamp II is a powerful, single corner clamp, suitable for large and complex-shaped mouldings.

The clamp is precision engineered aluminium and has unique front jaws which forces the joint together on clamping.

1. Position two sides of the frame into the clamp ready for clamping together. It is best to support the outer ends of each moulding piece. This will make aligning the corner much easier. Glue on all joints is recommended for large frames.

2. Align the moulding pieces, then gently tighten the clamp until you feel the front jaws touch the moulding - DO NOT OVER TIGHTEN. At this time check the alignment before applying further pressure. If too great a pressure is applied immediately, then the front jaws will make a deep indent in the rebate This will make fine adjustments in alignment difficult.

3. Carefully turn over the clamp and the clamped frame pieces. V-Nails can now be inserted into the moulding, using the PushMaster or BenchMaster. The front or rear of the frame may need support if it does not rest on the workbench. Use cardboard pieces or the Corner Jack to support the underside of the frame and clamp.

#10104 Corner Clamp II Kit